



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

001753

D4324-011
Job Sheet 173088



Part No: D4324-011

Job Qty: 1 ea

Part Name: Armrest Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 3/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D4324 REV B SHEET 1 IPP Rev:A 14.04.24 NEW ISSUE DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Small Fab-4	SP	FF
110	Small Fab	1 pcs	3/16/18	3/16/18	0.00	0.35	Small Fab-6		FF
120	QC	1 pcs	3/16/18	3/16/18	0.00	0.00	QC5		13-3-16
130	Packaging	1 pcs	3/16/18	3/16/18	0.00	0.00	Packaging1-5		MAR 19 2018
140	QC	1 pcs	3/16/18	3/16/18	0.00	0.00	QC4		
150	Packaging	1 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3-2	SP460	MAR 19 2018
160	QC21-SA	1 Ea	3/16/18	3/16/18	0.00	0.00	QC21		Chm 18/3/19

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	1 Ea (1 ea)	90-Start up Operation	
D4324-041	Armrest Assembly	1 Ea (1 ea)	90-Start up Operation	
D4324-043	Arm Support Assembly	1 Ea (1 ea)	90-Start up Operation	
D4324-045	Cushion Assembly	1 Ea (1 ea)	90-Start up Operation	
MS51861-45C	Screw	4 Ea (4 ea)	90-Start up Operation	
AN3-12A	Bolt	1 Ea (1 ea)	130-Packaging	
AN3-4A	Bolt	2 Ea (2 ea)	130-Packaging	
MS21075L3	Nut Plate	3 Ea (3 ea)	130-Packaging	
NAS1149F0332P	Washer	3 Ea (3 ea)	130-Packaging	
NAS1149F0363P	Washer	1 Ea (1 ea)	130-Packaging	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-4A	1	243	0
	D4324-041	1	4	0
	D4324-043	1	3	0
	D4324-045	1	2	0
	MS51861-45C	4	50	0
130-Packaging	AN3-12A	1	136	0
	AN3-4A	2	243	0
	MS21075L3	3	876	0
	NAS1149F0332P	3	2,721	0
	NAS1149F0363P	1	256	0



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Container No: S051689



Part: D4324-011

Job No: 173088

Serial No/Batch: S051689

Revision: B

Inspector:

Date: 03/15/18

Part Specifications
Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001689	S051631	AN3-4A	Bolt	S019388	ST350	1
001689	S051625	D4324-041	Armrest Assembly	S050598	ST086	1
001689	S033357	D4324-043	Arm Support Assembly	S033277	ST086	1
001689	S051626	D4324-045	Cushion Assembly	S048609	ST456	1

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/15/18 10:13 AM dart.quirion.sonia



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Container View (Active) - Master Unit Containers

DAS
6
P-63

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001753	S052526	AN3-12A	Bolt	F153854	ST349	1
001753	S052525	AN3-4A	Bolt	S019388	ST350	2
001753	S052524	MS21075L3	Nut Plate	S016887	ST298	3
001753	S052519	NAS1149F0332P	Washer	S020603	ST262	3
001753	S052518	NAS1149F0363P	Washer	S027738	ST262	1

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/19/18 8:32 AM Dart.joly.jocelyne